



HORIZONTAL MACHING CENTERS						
QTY	MACHINE TYPE	MACHINE MFG	MODEL #	TAPPER	MAX SPINDLE RPM	PALLET SIZE (mm)
3	HMC	MAKINO	A51	40	14,000	400
5	HMC	MAKINO	A61	40	14,000	400
4	HMC	MAKINO	A61nx	40	14,000	500
4	HMC	MAKINO	A71NX	50	10,000	500
3	HMC	MORI SEIKI	MH-63	50	6,000	630
1	HMC	MORI SEIKI	MH-630	50	6,000	630
1	HMC	MORI SEIKI	NH6300 DCG	50	10,000	630

VERTICAL MACHINING CENTERS						
QTY	MACHINE TYPE	MACHINE MFG	MODEL #	TAPER	MAX SPINDLE RPM	TABLE SIZE (mm)
3	VMC	HAAS	DT-1	BT30	15,000	660 X 381
1	VMC	YANG	SMV-1000	40	8,000	1070 X 500
1	VMC	EAGLE YANG	SMV-600	BT40	6,000	750 X 360
1	VMC	HAAS	VF-1	40	8,100	660 X 356
5	VMC	HAAS	VF-2SS	40	12,000	914 X 356
2	VMC	HAAS	VF-3	40	8,100	1219 X 457
1	VMC	HAAS	VF-3SS	40	12,000	1219 X 457
1	VMC	HAAS	VF-3SSYT	50	8,100	1372 X 635
1	VMC	HAAS	VF-4	40	12,000	1321 X 457

AUTOMATION						
QTY	MACHINE TYPE	MACHINE MFG	MODEL#	PAYLOAD CAPACITY	AXES	ADDITIONAL COMMENTS
3	ROBOT	FANUC	M-710IC	26LBS	6	2606mm REACH
1	ROBOT	FANUC	M-710IC 50	99LBS	6	2050mm REACH
1	ROBOT	FANUC	R20021B			
1	AUTOMATED HONE	ACCU-CUT	T-10-36			

**STEWART MANUFACTURING, LLC | KEY EQUIPMENT LIST**

<b>CNC LATHES</b>						
QTY	MACHINE TYPE	MACHINE MFG	MODEL #	MAX SPINDLE RPM	CHUCK DIAMETER	ADDITIONAL COMMENTS
1	LATHE	OKUMA	2SP-V60	2,500	15"	
1	LATHE	JET	GH-16602X	1,800	10"	
2	LATHE	FEMCO	HL-25	4,800	8"	LIVE TOOL
2	LATHE	FEMCO	HL-25DM	4,800	8"	LIVE TOOL
12	LATHE	FEMCO	HL55	2,500	15"	
4	LATHE	FEMCO	HL55S-1250	2,500	15"	
5	LATHE	YANG	ML-25A	3,500	8.5"	
4	LATHE	YANG	ML-28A	3,000	10"	
1	LATHE	YANG	ML-55A	2,000	15"	
2	LATHE	YANG	ML-60A	2,000	15"	
1	LATHE	NAKAMURA-TOME	WT-150II	5,000	6"	LIVE TOOL
2	LATHE	OKUMA	LNC-8C	4,200	8"	
2	LATHE	DMG MORI	NLX200/500	4,800	8"	LIVE TOOL
1	LATHE	MORI SEIKI	SL-250	3,500	10"	LIVE TOOL
1	LATHE	AMERASEIKI	T-415MC	4,800	15"	LIVE TOOL
2	LATHE	NAKAMURA-TOME	WT-150	5,000	6"	LIVE TOOL
1	ROBOT/LATHE	MURATA	MD120	4,500	8"	LIVE TOOL

<b>MISCELLANEOUS</b>						
QTY	MACHINE TYPE	MACHINE MFG	MODEL #	ADDITIONAL COMMENTS		
1	LASER	TELESIS	LASER 5			
2	LASER	TELESIS	FQ20			
2	LEAK TESTER	VIC	SYSTEM100			
1	WASHER	MECWASH	MAXI	AQUA SAVER SYSTEM, ULTRASONIC CLEANING, HOT AIR VACUUM-DRY		
2	WASHER	MIJI LIFT	ML-24			
1	WASHER	MIJI LIFT	MAL 150			
1	WASHER	GREY				
2	WASHER	CUDA	H20-2530			



5-AXIS MACHINING CENTERS						
QTY	MACHINE TYPE	MACHINE MFG	MODEL #	TAPER	MAX SPINDLE RPM	CHUCK DIAMETER
3	MILL TURN	BROTHER	M140X2	30	16,000	6"